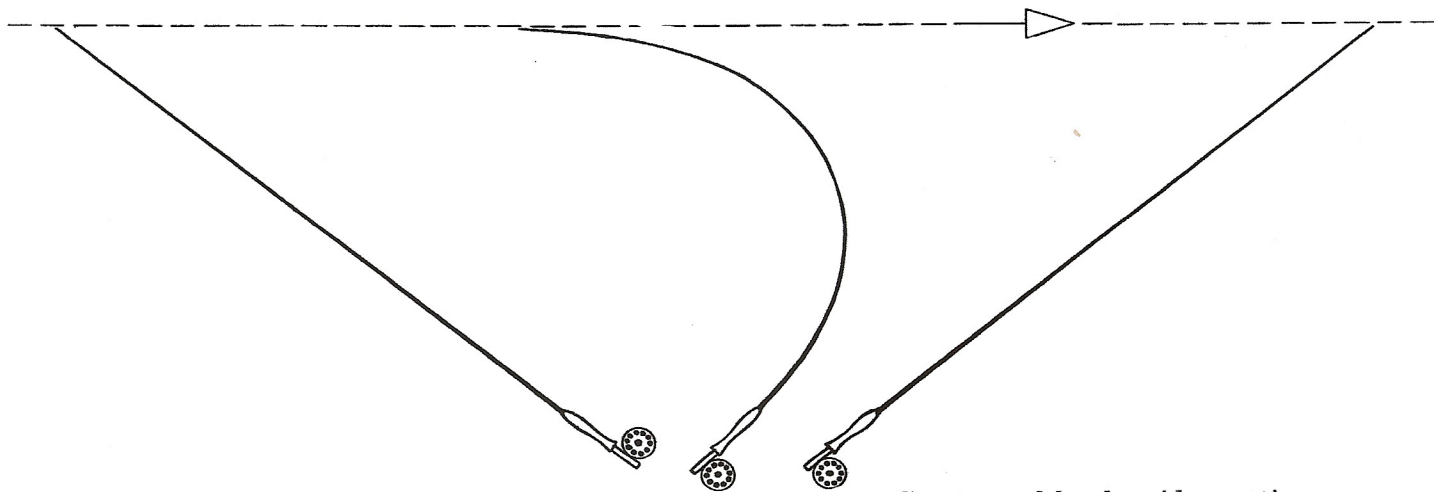


*Minimal rod bend—narrow casting arc*



*Greater rod bend—wider casting arc*